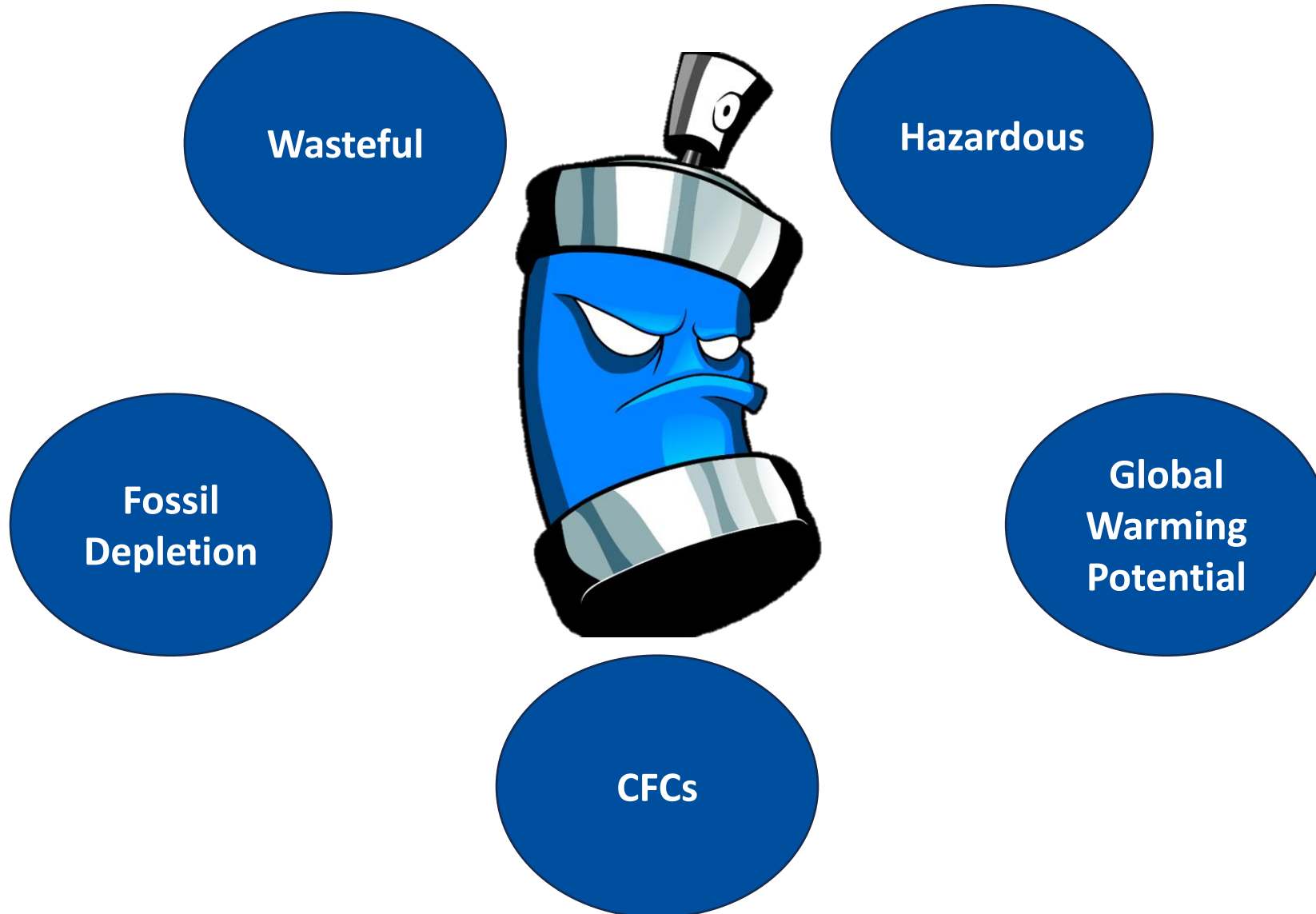


FRIKE GROUP - Swiss Quality

**Aerosols – the most  
sustainable packaging?  
We think yes.**

# Aerosols – the cause of all evil?

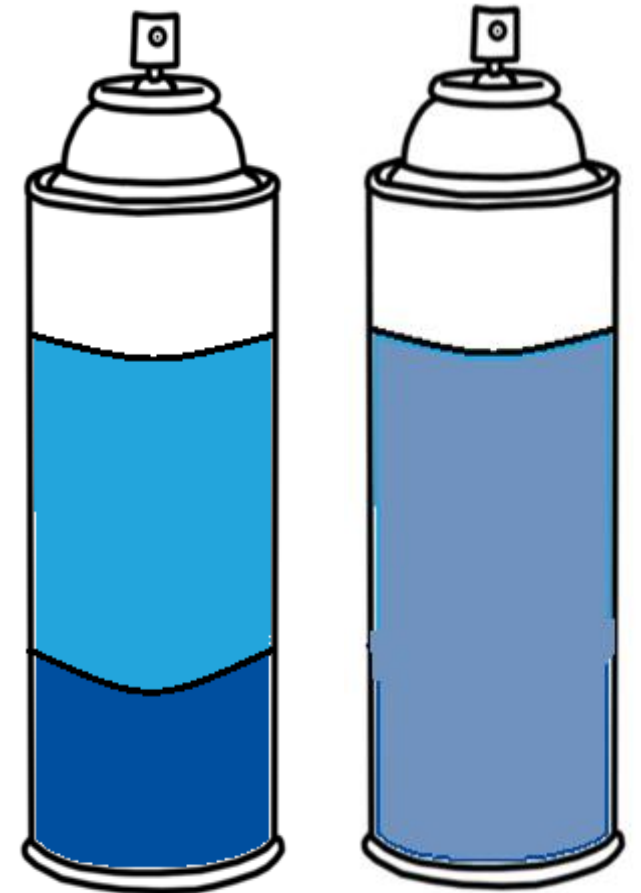


## Aerosol – consumers love it



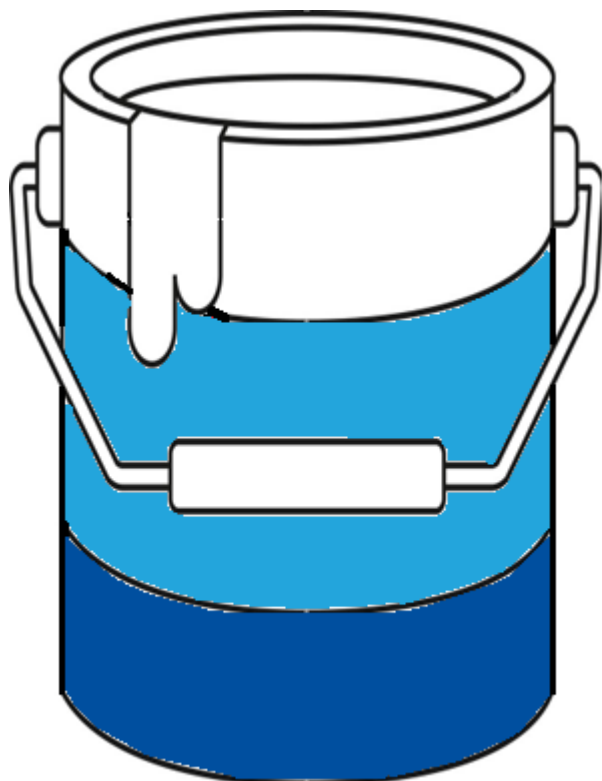
# Aerosol – pressurized container

- Aerosols are governed by their own laws / subsections
  - 75/324/EEC or ADR - UN 1950
  - Safety & Quality
    - Every can in the market is tested for leakages and pressure resistance
- Parts of the aerosol packaging
  - Product (Active Ingredients)
  - Propellant
  - Can
  - Valve
  - Actuator
  - Cap
- Propellant
  - Compressed gases (Air, Nitrogen, Oxygen, Carbon Dioxide)
  - Liquified gases (Propane, Butane, Dimethyl ether)



## Propellant – acts as solvent

Consider an example of 500ml paint, lacquer or hair spray:

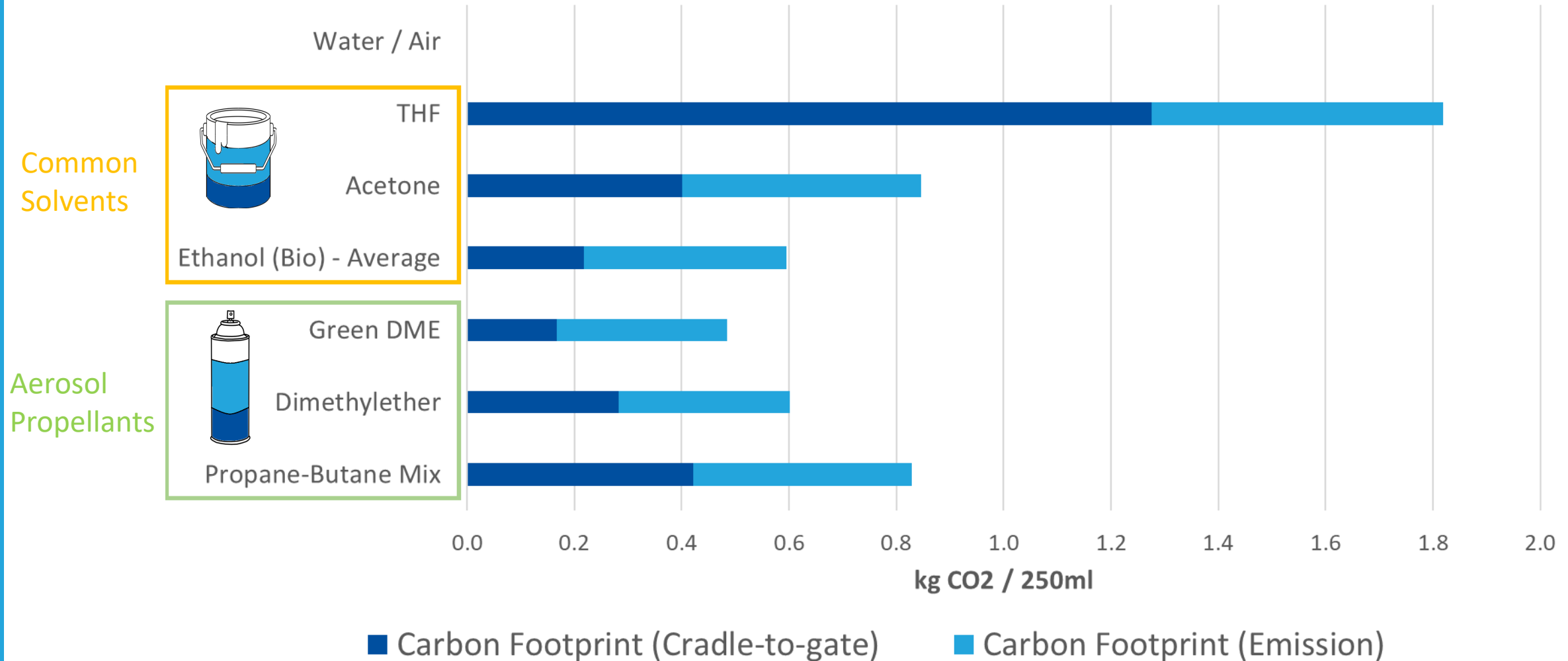


**Solvent / Diluent (250ml)**

**Active Phase (250ml)**  
(e.g. Polymer, Color Paste)



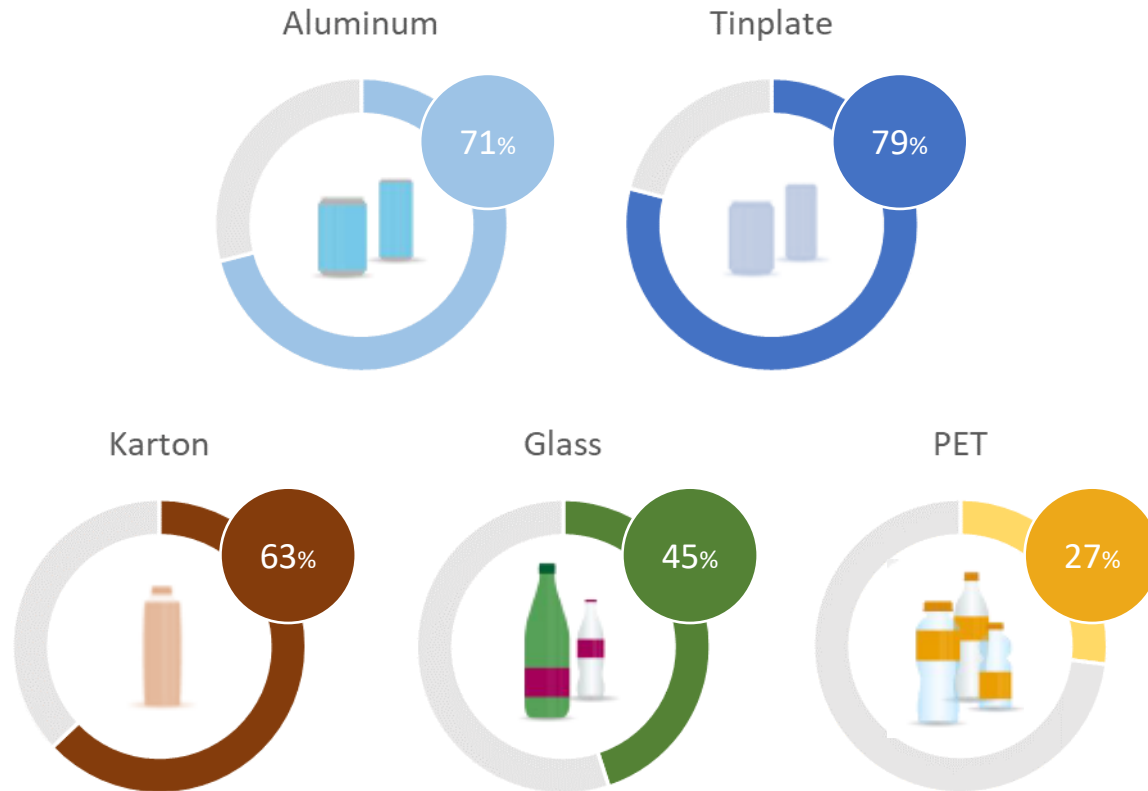
# Propellant – carbon footprint comparison



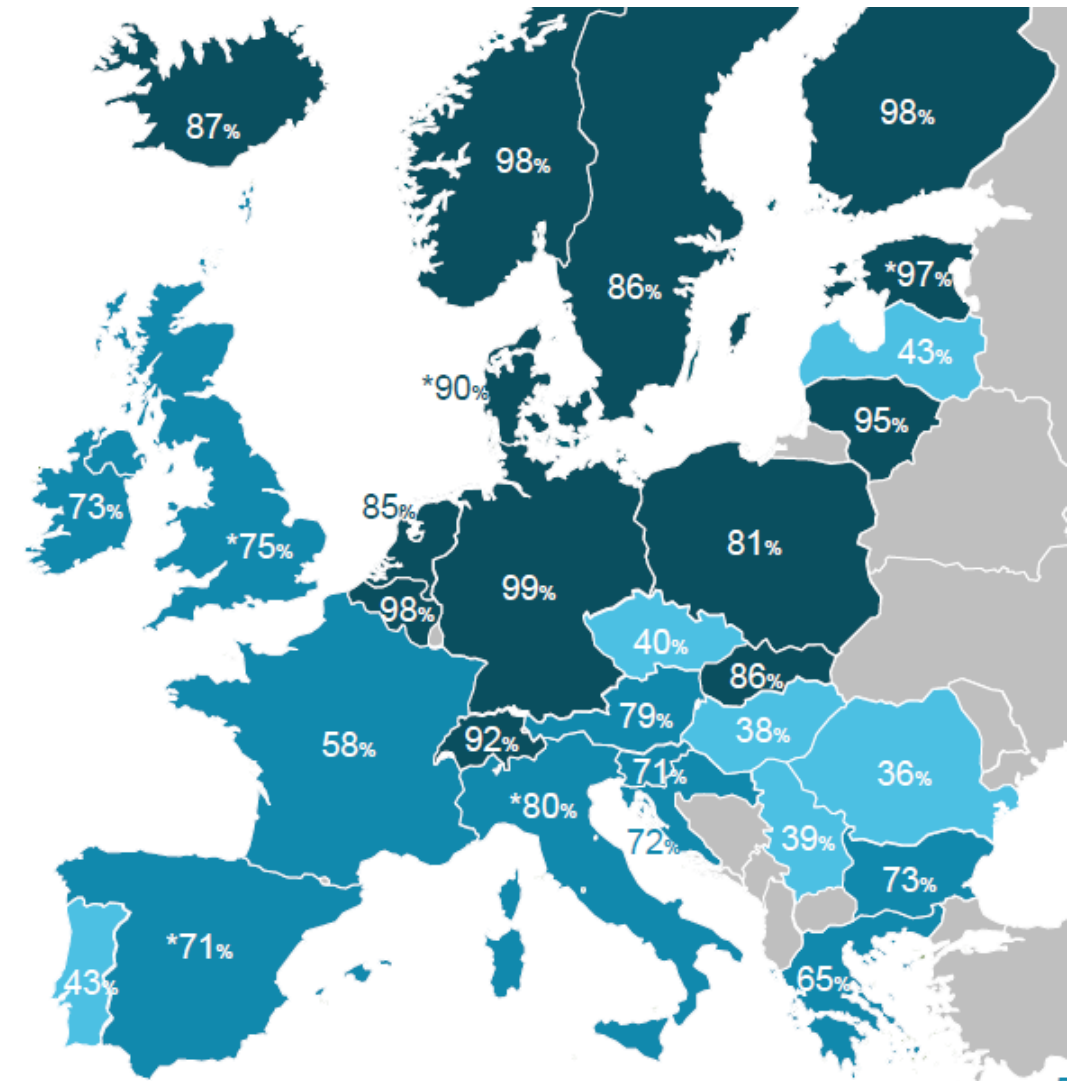
Source: EPA 2018, Nouryon 2019

# Packaging - metal recycles forever

- Best material circularity (aluminum, tinplate)



Source: Sphera 2021



Aluminum Recycling Rates Europe

High recycling rate

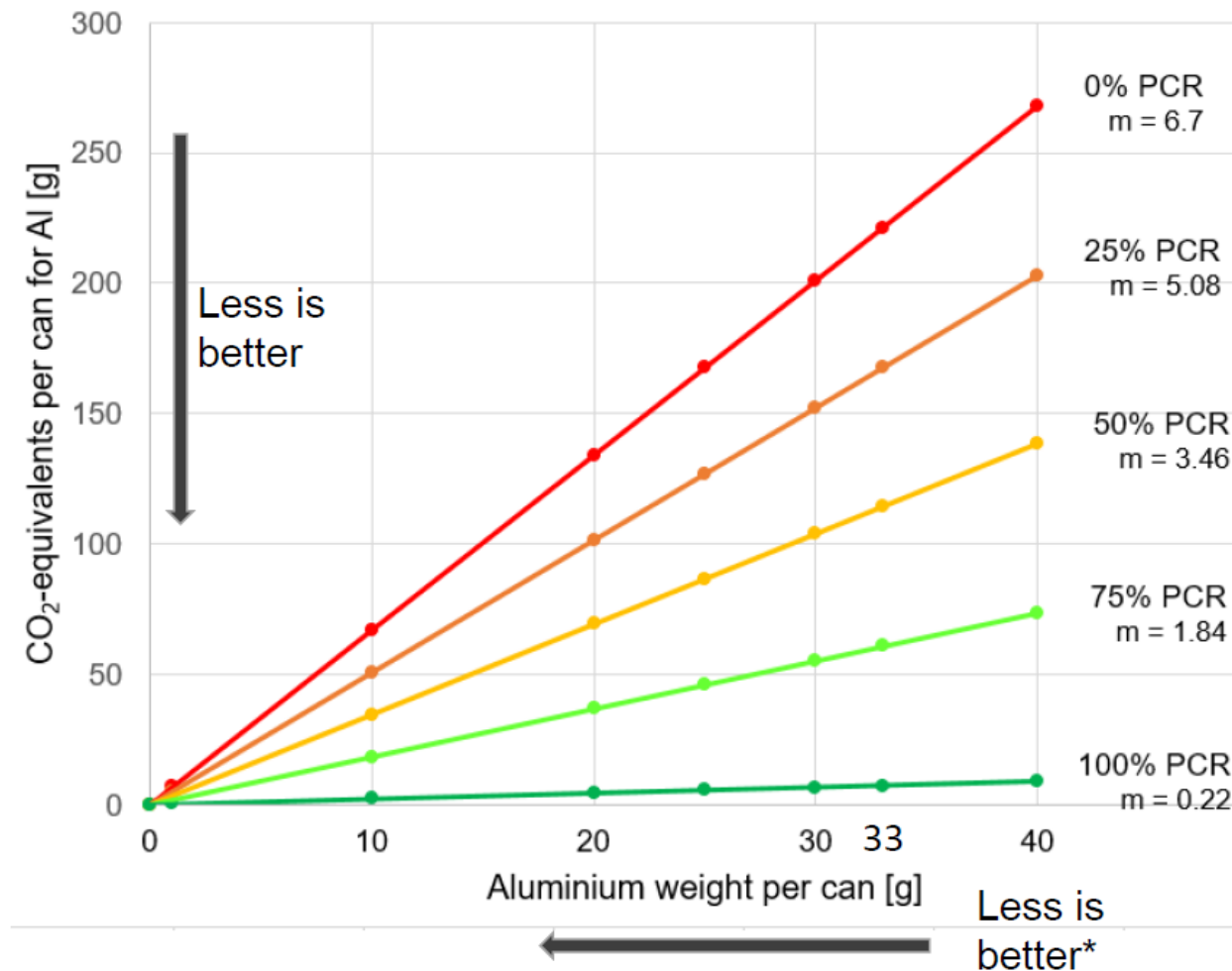
Med. recycling rate

Low recycling rate

Source: Sphera 2018

# Packaging – PCR material large impact on carbon footprint

- Use of post-consumer recycled (PCR) material is immense on carbon footprint reduction (>96%)



Source: Nussbaum 2021



## Less is more – Sustainable formulating



Exfoliating  
Mousse  
With CO2

**95% CO2  
Reduction**

Spray Paint  
(500ml)  
Waterbased with  
DME

**60% Reduction  
0.5 kg/pcs**

## Summary – are you convinced?



### **Aerosols – the most sustainable packaging?**

- Unique Technology / Technical advantage
  - Aerosol is a one-of-a-kind packaging technology.
  - Aerosol packaging allows unique applications
    - unstable formula – aerosol maybe your option
  - Long lasting – Airtight, lightproof
  - Versatile – many different application forms
- Propellant is not a bad word
  - Propellant = solvent
  - Propellants have a comparatively good Carbon Footprint
  - Versatile – different chemical natures available
  - Renewable sources possible
- Sustainable Packaging
  - Metal recycles forever
  - High circularity for aluminum and tinplate
  - Versatile – different packaging materials possible

Swiss Quality

# WE ARE FRIKE GROUP

Lohnhersteller | Contract Manufacturer

# Sources



- Nussbaum, *Climate Matters*, 07.2022, Corporate Presentation.
- Nouryon, „Green DME“, 10.2020, Corporate Presentation.
- Federal Register EPA, *40 CFR Part 98; Table C-1, Table C-2*, Dec. 9, 2016, [https://www.ecfr.gov/cgi-bin/text-idx?SID=ae265d7d6f98ec86fcd8640b9793a3f6&mc=true&node=pt40.23.98&rgn=div5#ap40.23.98\\_19.1](https://www.ecfr.gov/cgi-bin/text-idx?SID=ae265d7d6f98ec86fcd8640b9793a3f6&mc=true&node=pt40.23.98&rgn=div5#ap40.23.98_19.1)
- Ball Corporation, *Comparative Life Cycle Assessment: Europe*, 07.2020, Corporate Presentation.
- Sphera, *Life Cycle Assessment of North American Aluminum Cans*, 05.2021.
- Shakelly et al., *Comparative Life Cycle Assessment of Bioethanol Production from Different Generations of Biomass and Waste Feedstocks*, 2023, 30th CIRP Life Cycle Engineering Conference.

## Less is more – Clean formulating

### Example (Exfoliating Mousse):

- Whipcream (CO<sub>2</sub>-Foam)
- Less preservatives
- Non-flammable
- Carbon Footprint Reduction:
  - 95%



### Example (Spray Paint 500ml):

- Water-based
- Less Stabilisers
- DME as solvent/propellant
- Carbon Footprint Reduction:
  - 60%
  - 0.5 kg/Stk

# Aluminum Production – Carbon footprint

